

JCM 6132 Extended Range All 316 Stainless Universal Clamp Coupling - Double/Multi-Band

JCM 6132 Extended Range All Stainless Steel Universal Clamp Couplings are designed especially for systems with both asbestos-cement and cast iron pipe, or with oversized pipe. This extended range, multi-band clamp provides a full circumferential seal and extra wide range. Only 6 clamps are needed to fit all cast-iron and asbestos-cement pressure pipe in sizes 4" through 12". Extra range and safety factor make this clamp particularly suited for pipe sizes 10" and larger. All stainless steel construction makes the 6132 All Stainless Steel Clamps corrosion resistant and ideal for use in corrosive environments.

JCM 6132 All Stainless Extended Range/Multi-Band clamps are designed to accommodate the working characteristics of large diameter pipe, especially in hot or acidic soils. In the repair applications to large diameter pipe, there are several factors to be considered to maintain pipe integrity and return to 100% service capacity. Factors which are critical to the application include: size and type of pipe, severity of damage, working pressure or service requirements, location or repair and time factor. JCM 6132 All Stainless UCC Design criteria accommodate these factors by providing the following strength features...

Heavy Duty Lug - and positive fastener attachment provides the safety factor and solid platform to support the increased bolt torque levels required to compress the gasket and seal the damaged area.

Large Bolts - supply bolting power and high torque ability to fully contract the full circumferential gasket.

Thick Stainless Steel Band - increases pressure holding capability and provides even, consistent compression over the gasket area.

JCM Series 6130 Stainless Steel Universal Clamp Couplings Nominal sizes 1-1/2" - 8" furnished with 5/8" bolts Nominal sizes 10" and larger furnished with 3/4" bolting lug units and hardware



Image Reflects 12" Clamp Width

MATERIAL SPECIFICATIONS - JCM 6131, 6132, 6133, 6134 ALL STAINLESS UNIVERSAL CLAMP COUPLINGS

- Band:** 18-8 Type 316 Stainless Steel
- Lugs:** CF-8M Cast 316 Stainless Steel
- Bolts:** 18-8 Type 316 Stainless Steel
- Gasket:** Virgin Styrene-Butadiene Rubber (SBR) - Compounded for use with water, salt solutions, mild acids and bases. Per ASTM D-2000 M4AA 607. Standard temperature range from -40° to 150°F (-40° to 65° C) constant, maximum intermittent 180° F (82° C). For applications on high temperatures or chemical pipelines, contact JCM Industries Technical Services. Meets ANSI/AWWA C230 Stainless-Steel Full-Encirclement Repair and Service Connection Clamps.

JCM 6132 All Stainless Steel Extended Range Universal Clamp Couplings

DOUBLE BAND CLAMPS

Nom. Pipe Size (IN.)	Clamp O.D. Range (IN.)	6132 Stainless Steel Extended Range	Clamp Width - Approximate Weight						
			6"	7"	12"	15"	18"	24"	30"
			Lbs.#	Lbs.#	Lbs.#	Lbs.#	Lbs.#	Lbs.#	Lbs.#
4	4.44 - 5.24 4.74 - 5.57	0450 0480	•	•	•	•	•	•	•
			9#	11#	16#	20#	25#	32#	44#
6	6.62 - 7.42 6.84 - 7.64	0663 0690	•	•	•	•	•	•	•
			10#	12#	19#	26#	30#	38#	55#
8	8.62 - 9.42 8.99 - 9.79	0863 0905	•	•	•	•	•	•	•
			11#	13#	20#	29#	33#	40#	55#
10	10.72 - 11.72 11.04 - 12.24	1075 1110	-	-	•	-	•	•	•
					32#		48#	64#	80#
12	12.72 - 13.92 13.14 - 14.34 13.65 - 14.65	1275 1320 1365	-	-	•	-	•	•	•
					34#		51#	68#	85#
14	15.20 - 16.20	1530	-	-	•	-	•	•	•
					36#		54#	72#	89#
14 - 16	16.00 - 17.00 17.20 - 18.20	1600 1740	-	-	•	-	•	•	•
					37#		56#	74#	92#
16 - 18	18.40 - 19.40	1846	-	-	•	-	•	•	•
					39#		59#	78#	97#
18 - 20	19.40 - 20.40 20.40 - 21.40	1950 2050	-	-	•	-	•	•	•
					41#		62#	82#	103#
20 - 22	21.40 - 22.40 22.50 - 23.60	2160 2260	-	-	•	-	•	•	•
					45#		67#	90#	111#
Number of Bolts			4	4	8	8	12	16	20

MULTI-BAND CLAMPS

24	23.80 - 25.00 25.50 - 26.70 27.90 - 29.10	2400 2580 2800	-	-	•	-	•	•	•
					59#		88#	108#	146#
24 - 30	29.80 - 31.00 31.70 - 32.90	3000 3200	-	-	•	-	•	•	•
					64#		95#	128#	158#
36	37.85 - 39.20	3830	-	-	•	-	•	•	•
					82#		123#	164#	205#

HOW TO ORDER

1. Determine O.D. of pipe.
2. Select proper clamp O.D. range and band width.
3. Determine Model Number.
4. Specify clamp number. Model 102 or 172.

Example: To fit Cast Iron pipe, 6.90 O.D. with 6" width, order: 6132-0690-6

For tapped/threaded outlet clamps, see page 18.

Larger sizes and ranges available upon request, contact JCM Sales Team.

Clamps do not prevent lateral movement of pipe. Applications in which the pipe may move out of the clamp, proper anchorage of the pipe must be provided.

