



# JCM Industries, Inc.

**Fittings & Fabrications  
for Repair - Connection - Branching  
All Types and Sizes of Pipe**

JCM Industries, Inc.  
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## JCM 110 PATCH CLAMPS

JCM Patch Clamps are designed with a partial gasket for fast, economical repairs for pinholes, punctures, splits or corrosion areas on steel and PVC pipelines. Partial gasket creates a "patch area" applied directly over the damage. Stainless steel band conforms to the pipe circumference with bolt torque applied directly to spot gasket sealing.

Sizes 2" - 12". For larger sizes, see JCM 112 - 113 Heavy Duty Patch Clamps  
Standard clamp furnished with Buna-N Gasket. Other gaskets available include: Viton, EPDM, Hypalon.



### JCM 110 PATCH CLAMP

**Lug:** Ductile Iron ASTM A-536. Optional CF8 Stainless Steel available.

**Gasket:** Rubber gasket, suitable for gas.

**Band:** 18-8 Type 304 Stainless Steel

**Hardware:** Electro-galvanized steel. Optional Stainless Steel available



Certified to:  
NSF/ANSI CAN 61  
& NSF/ANSI 372

# JCM 110 Patch Clamps

## HOW TO ORDER

1. Determine clamp size, material options and width required.
  2. Order by clamp number. Model 110 for standard clamp
- For **Stainless Steel Bolt(s)** add **(SS)** to clamp number.

For **ALL Stainless Steel Clamp** add **(AS)** to clamp number.

Example: All Stainless Steel Clamp for 4" IPS PVC with 4.50 O.D. 3" with, order 110-0450-3AS.



NOMINAL PIPE SIZE (IN)	PIPE O.D. (IN)	CLAMP NUMBER E-GALV. BOLT	WIDTH (IN)	SS BOLT Add (SS)	ALL STAINLESS Add (AS)	WT EA LBS.	CTN. QTY.
1/2	.84	110-0084	3	SS	AS	.6	20
			6	SS	AS	1.2	10
3/4	1.05	110-0105	3	SS	AS	.6	16
			6	SS	AS	1.2	8
1	1.32	110-0132	3	SS	AS	.6	16
			6	SS	AS	1.4	8
1-1/4	1.66	110-0166	3	SS	AS	.7	12
			6	SS	AS	1.4	6
1-1/2	1.90	110-0190	3	SS	AS	1.1	12
			6	SS	AS	2.2	6
2	2.38	110-0238	3	SS	AS	1.1	8
			6	SS	AS	2.3	4
			9	SS	AS	3.4	2
			12	SS	AS	4.5	2
2-1/2	2.88	110-0288	3	SS	AS	1.2	8
			6	SS	AS	2.4	4
			9	SS	AS	3.6	2
			12	SS	AS	4.8	2
3	3.50	110-0350	3	SS	AS	1.6	8
			6	SS	AS	3.2	4
			9	SS	AS	4.8	2
			12	SS	AS	6.4	2
4	4.50	110-0450	3	SS	AS	1.6	8
			6	SS	AS	3.2	4
			9	SS	AS	4.8	2
			12	SS	AS	6.4	2
5	5.56	110-0556	3	SS	AS	1.7	8
			6	SS	AS	3.4	4
			9	SS	AS	5.1	-
			12	SS	AS	6.8	-
6	6.63	110-0663	3	SS	AS	1.9	8
			6	SS	AS	3.8	4
			9	SS	AS	5.7	-
			12	SS	AS	7.6	-
8	8.63	110-0863	3	SS	AS	2.2	8
			6	SS	AS	4.4	4
			9	SS	AS	6.6	-
			12	SS	AS	8.8	-
<b>DOUBLE BAND CLAMPS FOR STEEL PIPE SIZES</b>							
10	10.75	110-1075	3	SS	AS	3.4	-
			6	SS	AS	6.8	-
			9	SS	AS	10.2	-
			12	SS	AS	13.6	-
12	12.75	110-1275	3	SS	AS	3.7	-
			6	SS	AS	7.4	-
			9	SS	AS	13.1	-
			12	SS	AS	14.8	-
<b>COPPER TUBE SIZES</b>							
1/2	.63	110-0063	3	SS	AS	.6	20
			6	SS	AS	1.2	10
3/4	.88	110-0084	3	SS	AS	.6	20
			6	SS	AS	1.2	10
1	1.13	110-0105	3	SS	AS	.6	16
			6	SS	AS	1.2	8
1-1/4	1.38	110-0132	3	SS	AS	.6	16
			6	SS	AS	1.4	8
1-1/2	1.63	110-0166	3	SS	AS	.7	12
			6	SS	AS	1.4	6
2	2.13	110-0213	3	SS	AS	1.1	8
			6	SS	AS	2.3	4



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